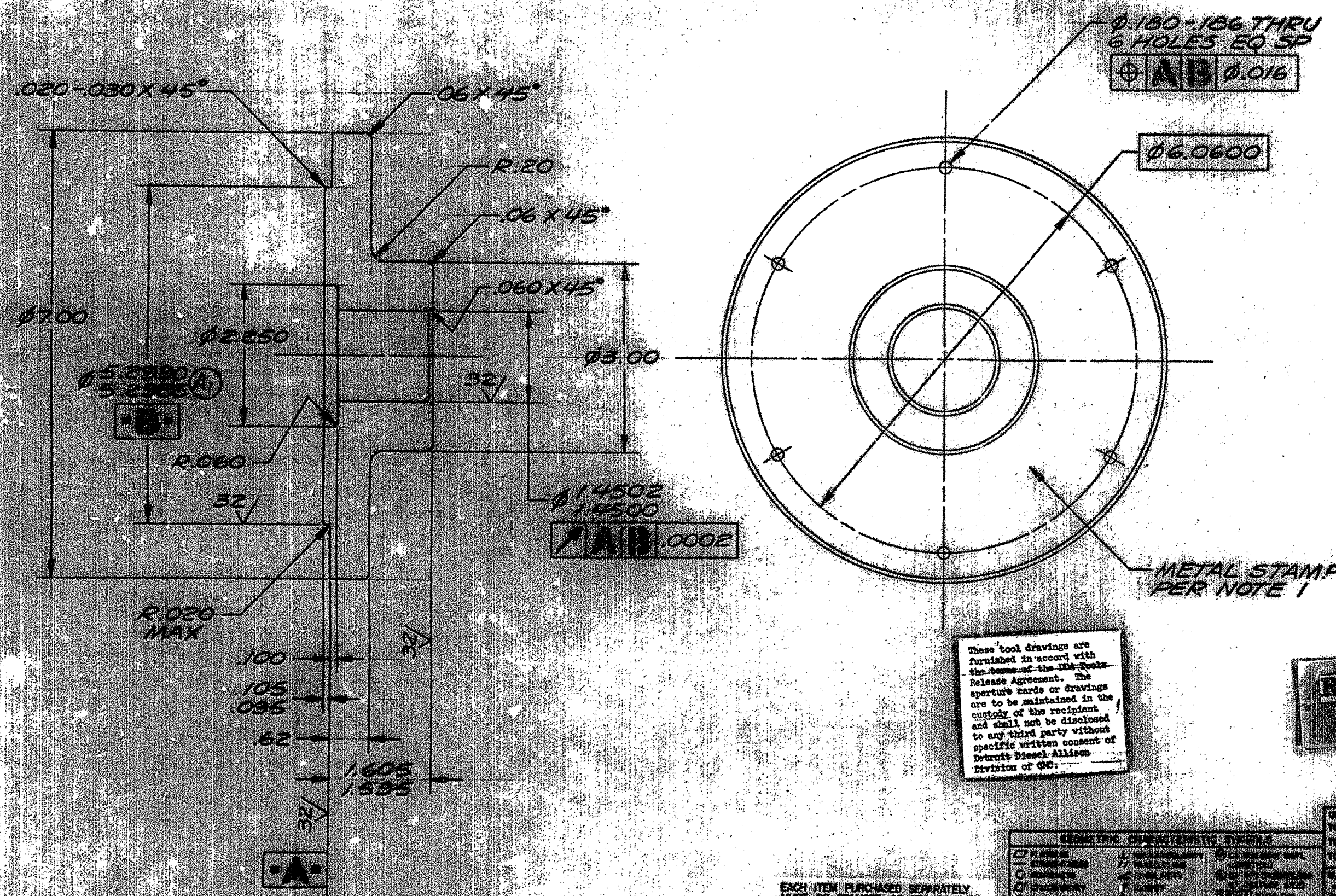


REV	DATE	DESCRIPTION	BY	APP'D
1	A	OWAS 52970-52975	W	W

FRONT COMPRESSOR
SUPPORT - REF

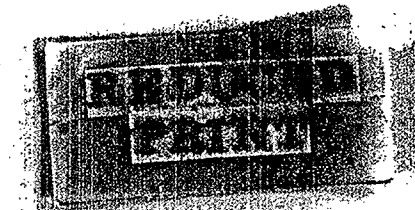
6898261 REF



- NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
 2. BLACK OXIDE PER AMS 2485
 3. BREAK SHARP EDGES .020 UOS

SHOP COPY

These tool drawings are furnished in accordance with the terms of the ITA-Trade Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division or QC.



EACH ITEM PURCHASED SEPARATELY. MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

EDGING CHARACTERISTICS SYMBOL	EDGING CHARACTERISTICS SYMBOL
1. Edging	2. Edging
3. Edging	4. Edging
5. Edging	6. Edging
7. Edging	8. Edging
9. Edging	10. Edging
11. Edging	12. Edging
13. Edging	14. Edging
15. Edging	16. Edging
17. Edging	18. Edging
19. Edging	20. Edging
21. Edging	22. Edging
23. Edging	24. Edging
25. Edging	26. Edging
27. Edging	28. Edging
29. Edging	30. Edging
31. Edging	32. Edging
33. Edging	34. Edging
35. Edging	36. Edging
37. Edging	38. Edging
39. Edging	40. Edging
41. Edging	42. Edging
43. Edging	44. Edging
45. Edging	46. Edging
47. Edging	48. Edging
49. Edging	50. Edging
51. Edging	52. Edging
53. Edging	54. Edging
55. Edging	56. Edging
57. Edging	58. Edging
59. Edging	60. Edging
61. Edging	62. Edging
63. Edging	64. Edging
65. Edging	66. Edging
67. Edging	68. Edging
69. Edging	70. Edging
71. Edging	72. Edging
73. Edging	74. Edging
75. Edging	76. Edging
77. Edging	78. Edging
79. Edging	80. Edging
81. Edging	82. Edging
83. Edging	84. Edging
85. Edging	86. Edging
87. Edging	88. Edging
89. Edging	90. Edging
91. Edging	92. Edging
93. Edging	94. Edging
95. Edging	96. Edging
97. Edging	98. Edging
99. Edging	100. Edging

DRAWING PRACTICE	DRAWING PRACTICE
SURFACE FINISH	SURFACE FINISH
SCREW INSTRUCTIONS	SCREW INSTRUCTIONS
GENERAL SPECIFICATIONS	GENERAL SPECIFICATIONS
DATE	DATE
FILE	FILE
PLATE ALIGNMENT CHECK	PLATE ALIGNMENT CHECK
FRT SUPPORT BRG BORE	FRT SUPPORT BRG BORE
DATE	DATE
FILE	FILE
6898259	6898259

6898259

AMS 2485
SAE 4340
LOCAL SPECIAL ORDER